

Produkt Description

ROKU® glue 1-K-1013 has good resistance to thermal distortion and weather.

Special features: ROKU® PUR glue 1-K-1013 is free from solvents and can be varnished over when hardened.

**Application Areas**

- Production of compound elements in vehicle, trade fair and panel construction
- As glue for surfaces in door and element construction
- As structural glue in vehicle construction

Technical Data

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|------------------------------------|---|
| Composition: | solvent-free glue, 1-part moisture cross-linked polyurethane |
| Material structure: | low-viscous (thin) glue |
| Bulk density [kg/m ³]: | 1120 (±10 %) |
| Viscosity [mPa·s]: | approx. 8000 |
| Skin formation time (dry): | approx. 15 min (at +20 °C, 50 % RH, application quantity 500 µm-PE/PVC) |
| Skin formation time (wet): | approx. 7 min (at +20 °C, 50 % RH, application quantity 500 µm-PE/PVC) |
| Curing time: | approx. 24 h (at +20 °C, 50 % RH to ~75 %) approx. 7 d (at +20 °C, 50 % RH until final strength) |

Supply Formats

10 kg container

Processing and Storage

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|-------------|--|
| Processing: | Use suitable devices (e.g. spraying device) to apply |
| Storage: | Store in a dry place between +5 °C and +25 °C; original, closed containers can be stored approx. 9 months after date of filling. |

*Ensure that surfaces are free from dust, fat or oil! Close opened containers air-tight and use as fast as possible!
Protect from frost or heat!*

Please observe the safety data sheet.

Note

The information in this brochure is based on our knowledge and experience to date. This information does not release the user from carrying out independent tests and trials due to the various influences when processing and applying our product. It is not possible to derive a guarantee of certain properties or suitability of the product in a concrete application case based on our information. All the descriptions, drawings, photographs, data, conditions, weights etc. included may change without previous announcement; they do not constitute the contractually agreed property of the product. The recipient of our product is responsible to observe any trademark rights and existing laws and regulations.