Technical Data Sheet



PYRO-SAFE® DG-HF

Intumescent coating

Description

PYRO-SAFE® DG-HF is a VOC-free, water based dispersion with organic and inorganic fillers specially developed for aviation. The coating is flexible and elastic, with excellent adhesion to the substrate.

Areas of Application

- Aviation
- · General industrial applications
- On request



Delivery and Packaging

PYRO-SAFE® DG-HF						
Packaging	pail					
Size	5 kg	10 kg	12.5 kg	15 kg	20 kg	
Article number						
	01157044	01157054	01157004	01262015	01262020	

Please contact us for further information:

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Colour	anthracite					
Density (+20 °C)	1.08–1.32 g/cm³					
Reaction temperature	150 °C					
Viscosity	6000-10 000 mPa·s					
Processing temperature	+5 °C to +30 °C					
Processing (min. +5 °C / < 85 % relative humidity)	The surface must be free of contamination. Application can be done by brush, airless (nozzle bore ≥ 0.061 inch = 1.54 mm) or compressed air (nozzle bore ≥ 3.5 mm). PYRO-SAFE® DG-HF can be diluted with water to the preferred processing viscosity.					
	Ambient	conditions	Wet film thickness 500 μm, can be overcoated with itself			
Drying times	+25 °C / 35 %	6 rel. humidity	after approx. 30 min			
	+80 °C / 35 %	6 rel. humidity	after approx. 10 min			
	Solid object (weight)	Application quantity	Film thickness			
			wet	dry*		
Example usage	65–75 %	1000 g/m²	approx. 1100 µm	approx. 600 µm		
	* The required dry film thickness varies depending on the fire protection requirements and technical fire protection characteristics of the constructions to be protected. Spraying losses have not been taken into consideration.					

Chausau I funanan aut	18 months in the unopened container		
Storage / transport	At room temperature (+5 °C to +30 °C). Protect from frost.		
Delivery form	PE pail (5 kg, 10 kg, 12.5 kg, 15 kg, 20 kg)		
Safety instructions	PYRO-SAFE® DG-HF is not a hazardous substance in accordance with the German Ordinance on Hazardous Substances (GefStoffV) and not a hazardous good in accordance with the German Hazardous Goods Ordinance – Road (GGVS) and the European ADR.		
	Consult the safety data sheet for additional instructions.		
Certificates	Airbus Certified IPS04-32-001-01 and AIMS 04-32-002		

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