## Fire Protection Coating

## Description

FLAMMADUR ${ }^{\circledR}$ TE C is a 2-component polyurethane-based material. It is particularly suitable for external use. This intumescent material is characterised by its high resistance to climatic as well as mechanical influences.

## Areas of Application

- Rolling stock
- Outdoor applications
- On request


## Delivery and Packaging

| FLAMMADUR ${ }^{\circledR}$ TE C | Component A (resin) | Component B (hardener) |  |
| :--- | :---: | :---: | :---: |
|  |  | Pail |  |
| Packaging | 20 kg | 2.5 kg | 20 kg |
| Container size | $20 \mathrm{pcs} . /$ pallet | $224 \mathrm{pcs} . /$ pallet | $20 \mathrm{pcs} . /$ pallet |
| Number of pieces | 400 kg | 560 kg | 400 kg |
| Weight |  |  |  |
| Article Number | 4146120 | 4146118 | 4146119 |

## Technical Data

|  | Component A (resin) | Component B (hardener) |
| :---: | :---: | :---: |
| Colour | gray | brown |
| Density ( $+20^{\circ} \mathrm{C}$ ) | $1.32-1.36 \mathrm{~g} / \mathrm{cm}^{3}$ | $1.22-1.24 \mathrm{~g} / \mathrm{cm}^{3}$ |
| Mixed density (0\%) | $1.30-1.34 \mathrm{~g} / \mathrm{cm}^{3}$ |  |
| Mixed density (5\%) | $1.28-1.32 \mathrm{~g} / \mathrm{cm}^{3}$ |  |
| Thermal conductivity | approx. $1.0 \mathrm{~W} /(\mathrm{mK}$ ) |  |
| Viscosity | approx. $25000 \mathrm{mPa} \cdot \mathrm{s}$ (bei $+50^{\circ} \mathrm{C}$ ) | approx. $100 \mathrm{mPa} \cdot \mathrm{s}$ (bei $+20^{\circ} \mathrm{C}$ ) |
| Mixing ratio (wt \%) | 100 parts | 12,5 parts |
| Mixing ratio (vol \%) | 100 parts | 13,5 parts |
| Application <br> (min. $+5^{\circ} \mathrm{C} /<85 \%$ relative <br> humidity) | It is recommended to temper component A to $+50^{\circ} \mathrm{C}$. Stir component A well before application. <br> Ethyl acetate or xylene may be added to component A . Mix components A and B very well in the exact weight ratio. <br> The application is preferably carried out using the airless method (nozzle bore:> 0.051 inch). Other processing methods such as compressed air (nozzle bore 4 mm ), brushing and rolling are possible through the addition of solvents. |  |
| Pot life | approx. 10 minutes (both components $+20^{\circ} \mathrm{C}$ ) approx. 8 minutes (component A tempered to $+50^{\circ} \mathrm{C}$ ) |  |
| Curing time ( $+20^{\circ} \mathrm{C}$ ) | resistant < 24 h |  |
| Temperature resistance (Operation) | $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}(95 \%$ relative humidity) [tested in accordance with EC79, cycles 1 x ] |  |
| Storage | $+5^{\circ} \mathrm{C}$ to $+35^{\circ} \mathrm{C}$ | $+10^{\circ} \mathrm{C}$ to $+30^{\circ} \mathrm{C}$ |
|  | 18 months in sealed original container | 9 months in sealed original container |
|  | 9 months in sealed original container |  |
| Safety instructions | Hazardous substance according to the German Ordinance on Hazardous Substances (GefStoffV) but not hazardous material according to the German Ordinance on Dangerous Goods (GGVS/ADR) |  |
|  | Safety information can be found in the EC safety data sheet.. |  |


| Example consumption | Solids (wt.) | Application quantity | Layer thickness [ $\mu \mathrm{m}$ ] |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | [g/m²] | Wet | Dry* |
|  | 100 \% | $1.320 \mathrm{~g} / \mathrm{m}^{2}$ | $1.000 \mathrm{\mu m}$ | $1.000 \mathrm{\mu m}$ |
|  | * The required dry film thickness varies depending on the fire protection requirements and fire protection properties of the structures to be protected. Splash losses are not taken into account! |  |  |  |
| Cleaning | Immediately with dilution |  |  |  |

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