Technical Data Sheet



FLAMMADUR® E 292 T

Two-component sealing compound

Description

FLAMMADUR® E 292 T is a flame retardant, flexible and cold-curing polyurethane mixture. It consists of two components and can be used at temperatures between -40 °C and +90 °C.

Areas of Application

- · Ships & offshore
- In the GEAQUELLO® E 950 sealing system
- In the GEAQUELLO® CPS sealing system



Delivery and Packaging

FLAMMADUR® E 292 T		
Packaging	can	side-by-side cartridge
Size	1 kg	345 ml
Article Number		
	4146219	4146603



FLAMMADUR® E 292 T

Technical Data

	FLAMMADUR® E 292 T resin	FLAMMADUR® E 292 hardener	
Colour / odour	brown / odourless		
Shore hardness (DIN 53505)	88–93 Shore A; 45–50 Shore D		
Mixing ratio (parts by weight)	100	8	
Density of the mixture	1.58 g/cm³		
Viscosity	paste-like	approx. 110 mPa⋅s	
Density	1.60 g/cm³	1.22 g/cm³	
Curing of the samples	24 hours	/ +80 °C	
Curing time of sample at room temp.	7 days		
Storage time for sample at room temp. with oil / alcoholics	72 hours		
Processing temperature	> +5 °C / relative humidity < 80%		
Burning behaviour in acc. with UL 94	VO		
Pot life of the mixture (Bookfield RVT, +23 °C, 300 g)	60 minutes		
Curing of the mixture	16–24 hours		
Flash point	> 200 °C		
Watertightness	2.5 bar		
Gastightness	Technically tight up to 1 bar helium gas pressure, depending on film thickness		
Product properties	Resistant to seawater, technical oils, acids and alkaline solutions		
Application instructions	The material is applied with a cartridge. Use only the provided mixing jet. Use only mixed material. The first 10 material extractions must be removed. Opened cartridges can still be reused after cleaning the opening. The application time at +23 °C is 17–25 min. The curing time is 16–24 hours. Surfaces must be dry and clean.		
Sealing length	110 mm for bus bar systems / 10 mm for covers		
Storage	Dry storage between +10 °C and +40 °C.		
Storage life	12 months	6 months (determining factor)	
Safety instructions	Consult the safety data sheet for additional instructions.		

Shear strength for various materials

Concrete	2.40 N/mm²
Aerated concrete	0.34 N/mm²
Limestone	3.05 N/mm²
PV pipe	1.78 N/mm²
Steel pipe	14.84 N/mm²

Resistance to oil and alcoholics

Solvent naphtha	low moisture expansion on surface (approx. 0.5 mm)
n-Pentan / condensate / hydraulic oil	no changes

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