## **Sealing Tapes**

Sealing tapes with a one-sided adhesive layer offer significant benefits over other fixing systems because they make for fast, clean and economical installation.

Please read the following instructions for use carefully to take full advantage of this system.





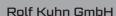


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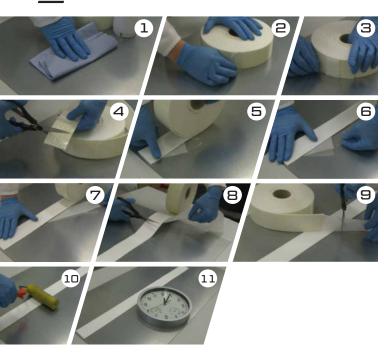




### Instructions for Use

One-sided adhesive sealing tapes
KERAFIX® Flexlit and KERAFIX® 2000 Classic

## Instructions for Use KERAFIX® Flexlit and KERAFIX® 2000 Classic



- 1. Clean and dry the work surface
- 2. Lift up the pull strip (handling end) of the sealing tape at an acute angle (approx. 180°)
- 3. Use the pull strip to slightly peel back the release liner
- 4. Cut off the protected portion of the sealing tape
- Position the sealing tape in place as needed (with the release liner side facing down)
- 6. Peel back the release liner while keeping the sealing tape flat
- 7. Press the sealing tape gently down (application)
- **8.** Cut the sealing tape to the appropriate length without cutting through the release liner (peel the release liner back further to protect it)
- **9.** Cut the excess (bare) release liner now remaining on the roll to a handy length so that it can serve as a pull strip for next-time use
- 10. Press the sealing tape down evenly with a rigid-foam roller
- 11. Allow the tape to develop final bond strength (ultimate adhesion)



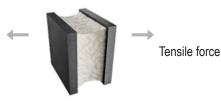
- Do not peel back the release liner unless so required, and avoid any contamination of the adhesive surface
- Do not exert unnecessary strain (tension/buckling) on the tape
- Ultimate adhesive strength is achieved no earlier than after 24 hours



Shear force



Peel force

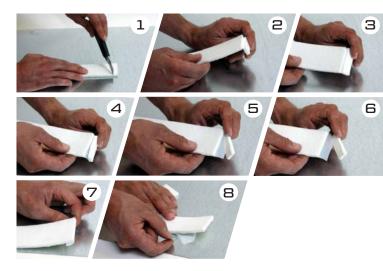




Splitting force

### How to Create a New Pull Strip

In case the sealing tape is contaminated or if the release liner has been erroneously severed, please proceed as follows to create a new pull strip:



- 1. Place the sealing tape on an even surface with the release liner side facing down; use a craft knife (or similar tool) to detach a handy strip of the sealing tape (including its adhesive layer) from the remaining sealing tape – be careful to not cut through the release liner
- 2. Bend the detached piece of sealing tape downward at the cut
- **3.** Check that the cut is appropriate
- **4.** Entirely separate the cut piece of sealing tape from the remaining sealing tape on the roll
- 5. Remove the cut piece of sealing tape from the release liner
- **6.** Leave the now bare portion of the release liner on the roll
- 7. This bare release liner portion will serve as the new pull strip
- 8. Continue as described in the "Instructions for Use" section