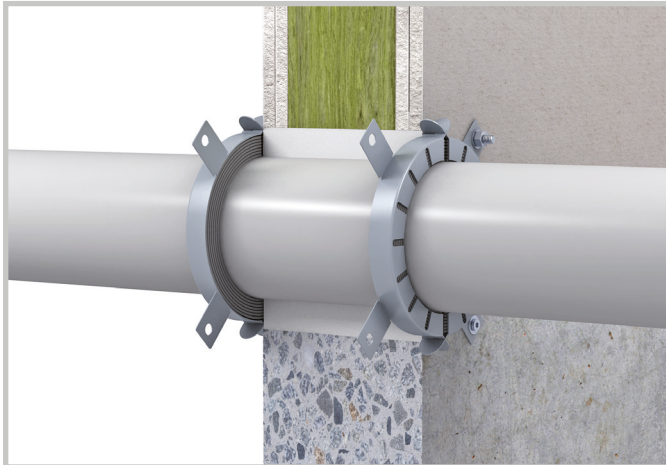


Assembly Instruction

ROKU® AWM II / AWM II Light

according to ETA-11/0208



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Assembly Instruction

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Target audience

This assembly instruction is addressed exclusively to trained experts on fire technology.

Usage of assembly instruction

- Please read through the lot of this assembly instruction carefully prior to work start. Regard in particular the following safety information.
- The holder of assessment assumes no liability for damages which are caused by disregard for this assembly instruction.
- Graphic depictions serve as examples only. Assembly results may vary visually.

Safety information

For processing of partition components, please regard the safety data sheets.







Protection and hygiene measures:

- Observe the usual precautions when handling chemicals. Wash hands before work breaks and immediately after handling the product. Avoid contact with skin, eyes and clothing. Take off stained or soaked clothes immediately.

Eye wash with clean water (EN 15154).

Wear closed work clothing.

	Respiratory protection - Dust mask When exposure limit is exceeded (e.g. possible when turning on), use particle-filtering half mask FFP 1 (white).
	Hand protection - Protective gloves Use waterproof, abrasion- and alkali-resistant nitrile gloves. Different requirements can result depending on application. Therefore observe additional recommendations by the protective gloves' manufacturer.
	Eye protection – Use safety goggles
	Body protection – Use protective work wear

Do not eat, drink or smoke during work. After the end of work, clean uncovered body parts with soap.

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Components

Rigid walls

The wall must have a minimum thickness of ≥ 100 mm bzw. ≥ 300 mm (depending on pipe dimension and fire resistance classification) and consist of concrete, ferroconcrete or aerated concrete with a minimum raw density of 630 kg / m^3 . The wall shall be classified in accordance to EN 13501 - 2 for the required fire resistance period.

Lightweight partition walls

The lightweight partition wall must have a minimum thickness of ≥ 100 mm and consist of wooden or steel framework in accordance to EN14195. It should be encased on both sides with 2 layers of concrete or gypsum building panels (minimum thickness 12.5 mm) with the fire performance of class A1 or A2 in accordance to EN 13501-1.

Bei Holzständerwerk muss ein Mindestabstand von ≥ 100 mm der Schottung zu den einzelnen Ständern eingehalten werden und der Hohlraum zwischen den Bekleidungen der Wand und dem Ständer bzw. der Abschottung muss mindestens 100 mm tief mit Mineralwolle der Euro Klasse A1 oder A2 nach EN 13501 - 1 verstopft werden.

Die Wandkonstruktion muss nach EN13501 - 2 klassifiziert werden.

Rigid floor

The floor must have a minimum thickness of ≥ 150 mm or ≥ 300 mm (depending on pipe dimension and fire resistance classification) and consist of concrete, ferroconcrete or aerated concrete with a minimum raw density of 630 kg / m^3 . The rigid floor shall be classified in accordance with EN 13501 – 2 for the required fire resistance period.

Application field

Identifier	Wall	Floor
Thickness of the component	≥ 100 mm or ≥ 300 mm	≥ 150 mm or ≥ 300 mm
Maximum dimension of isolated combustible pipelines	≤ 400 mm	≤ 400 mm
Distance to other openings or installations	≥ 200 mm	≥ 200 mm
Distance to other openings or installations if isolated component seal is not larger than 200 mm x 200 mm	≥ 100 mm	≥ 100 mm

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Approved assignments and classifications

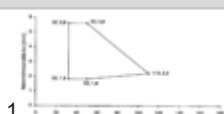
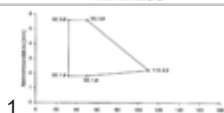
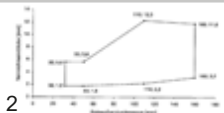
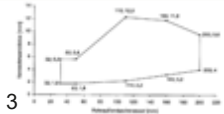
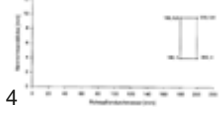
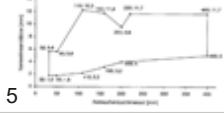
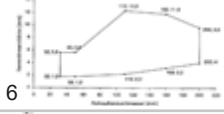
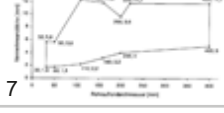
The pipe penetration seal may be used on straight pipes which are fixed perpendicular to the wall or floor surface.

The pipe work shall only be used for non-combustible liquids and fluids, pneumatic dispatch systems or vacuum cleaning pipes.

Pneumatic dispatch, pneumatic lines or alike have to be turned off with additional measures in case of fire.

Pneumatische Förderanlagen, pnema müssen im Brandfall durch zusätzliche Maßnahmen abgeschaltet werden.

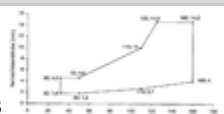
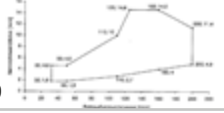
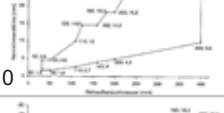
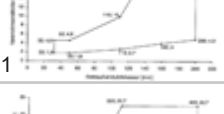
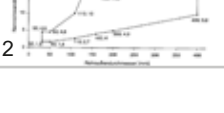
No ventilation system

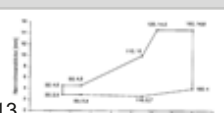
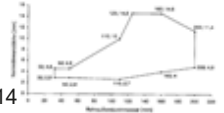
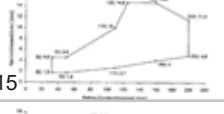
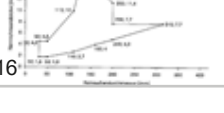
Raw material PVC						
Component	Component thickness [mm]	Pipe-Ø [mm]	Fire resistance class		Pipe end configuration	Permitted pipe dimensions
			E	I		
Light partition wall	≥ 100	≤ 110	120	120	U/U	Pic. 1 
Rigid wall	≥ 100	≤ 110	120	120	U/U	Pic. 1 
Light partition wall	≥ 100	≤ 160	120	120	U/C	Pic. 2 
Rigid wall	≥ 100	≤ 200	120	120	U/C	Pic. 3 
Rigid wall	≥ 100	≥ 180 ≤ 200	120	120	U/C	Pic. 4 
Rigid wall	≥ 300	≤ 400	120	120	U/C	Pic. 5 
Rigid floor	≥ 150	≤ 200	120	120	U/C	Pic. 6 
Rigid floor	≥ 300	≤ 400	120	120	U/C	Pic. 7 

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Raw material PE-HD						
Component	Component thickness [mm]	Pipe-Ø [mm]	Fire resistance class		Pipe end configuration	Permitted pipe dimensions
			E	I		
Light partition wall	≥ 100	≤ 160	120	120	U/C	Pic. 8 
Rigid wall	≥ 100	≤ 200	120	120	U/C	Pic. 9 
Rigid wall	≥ 300	≤ 400	120	120	U/C	Pic. 10 
Rigid floor	≥ 150	≤ 200	120	120	U/C	Pic. 11 
Rigid floor	≥ 300	≤ 400	120	120	U/C	Pic. 12 

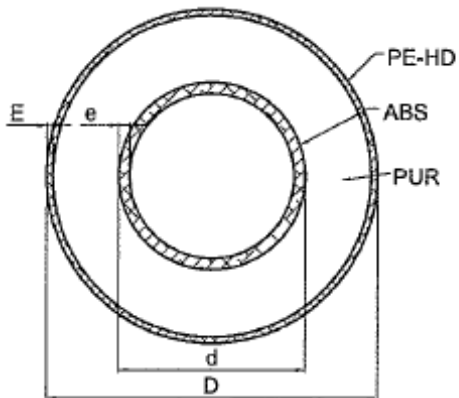
Raw material PP						
Component	Component thickness [mm]	Pipe-Ø [mm]	Fire resistance class		Pipe end configuration	Permitted pipe dimensions
			E	I		
Light partition wall	≥ 100	≤ 160	120	120	U/C	Pic. 13 
Rigid floor	≥ 100	≤ 200	120	120	U/C	Pic. 14 
Rigid floor	≥ 150	≤ 200	120	120	U/C	Pic. 15 
Rigid floor	≥ 300	≤ 315	120	120	U/C	Pic. 16 

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Special pipe „CoolFit“



d = Outer diameter ABS-pipe
 D = Outer diameter PE-HD-pipe
 e = Pipe wall thickness of ABS-pipe
 E = Pipe wall thickness of PE-HD-pipe
 G = Weight PUR + ABS

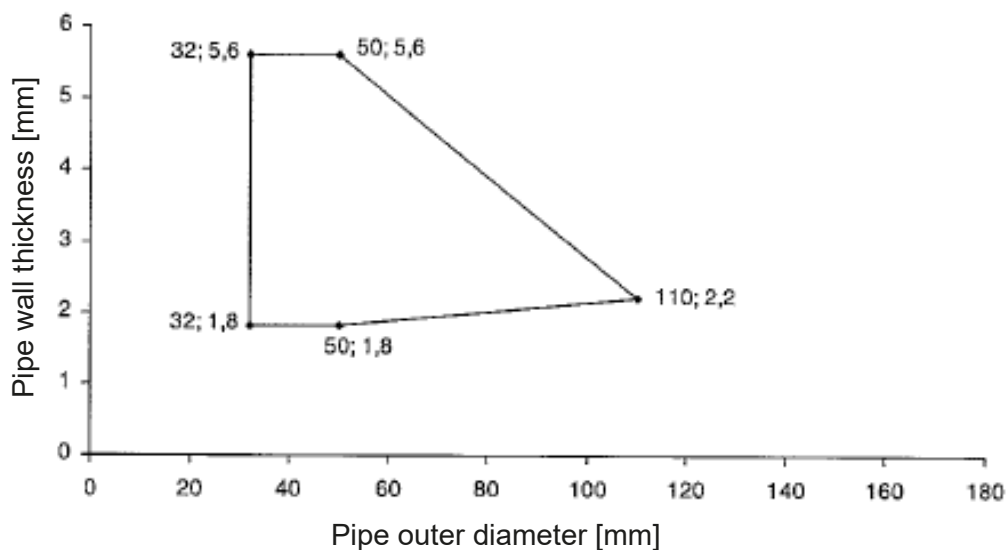
D [mm]	E [mm]	d [mm]	e [mm]	G [kg/m]	Component	Component thickness d_w or d_D	FRC
90	2,2	25	2,3	1,24	LTW, MW	≥ 100 mm	EI 120-U/C
					D	≥ 150 mm	
90	2,2	32	1,9	1,29	LTW, MW	≥ 100 mm	EI 120-U/C
					D	≥ 150 mm	
110	2,7	40	2,4	1,76	LTW, MW	≥ 100 mm	EI 120-U/C
					D	≥ 150 mm	
110	2,7	50	3,0	1,89	LTW, MW	≥ 100 mm	EI 120-U/C
					D	≥ 150 mm	
125	3,0	63	3,8	2,48	LTW, MW	≥ 100 mm	EI 120-U/C
					D	≥ 150 mm	
140	3,0	75	4,6	3,17	LTW, MW	≥ 100 mm	EI 120-U/C
					D	≥ 150 mm	EI 90-U/C
160	3,0	90	5,4	4,11	LTW, MW	≥ 100 mm	EI 120-U/C
					D	≥ 150 mm	EI 90-U/C
180	3,0	110	6,6	5,22	LTW, MW	≥ 100 mm	EI 120-U/C
					D	≥ 150 mm	EI 90-U/C
225	3,2	140	9,2	8,16	MW	≥ 240 mm	EI 120-U/C
					D	≥ 200 mm	EI 90-U/C
250	3,9	160	10,5	10,34	MW	≥ 240 mm	EI 120-U/C
					D	≥ 200 mm	EI 90-U/C
280	4,4	200	13,1	13,42	MW	≥ 240 mm	EI 90-U/C
					D	≥ 200 mm	
315	4,9	225	14,8	17,97	MW	≥ 240 mm	EI 90-U/C
					D	≥ 200 mm	EI 120-U/C

Assembly Instruction

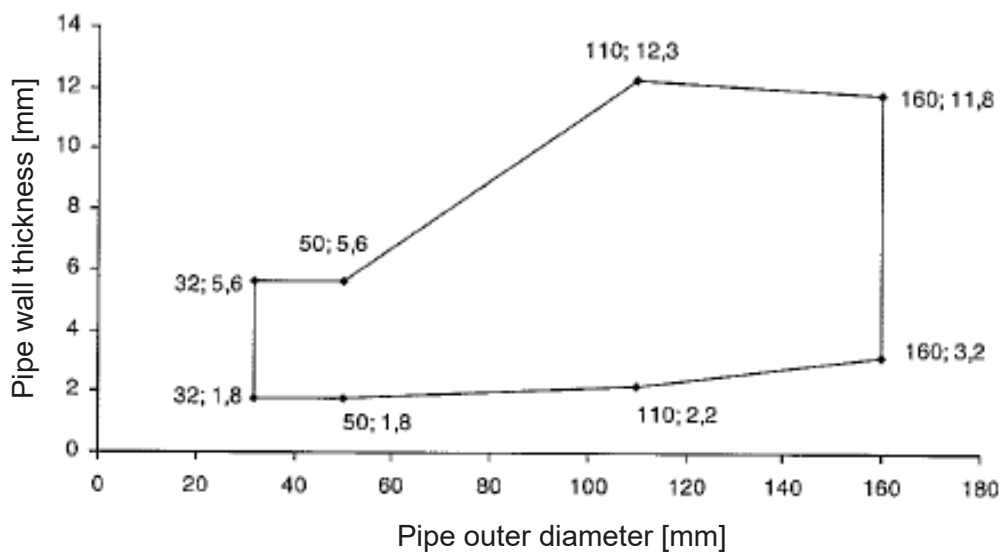
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Pic. 1: Pipes according to pipe group A (PVC): Installation in light partition walls and rigid walls; $d_w \geq 100\text{mm}$; Fire resistance class EI 120-U/U



Pic. 2: Pipes according to pipe group A (PVC): Installation in light partitionwalls; $d_w \geq 100\text{mm}$; Fire resistance class EI 120-U/U

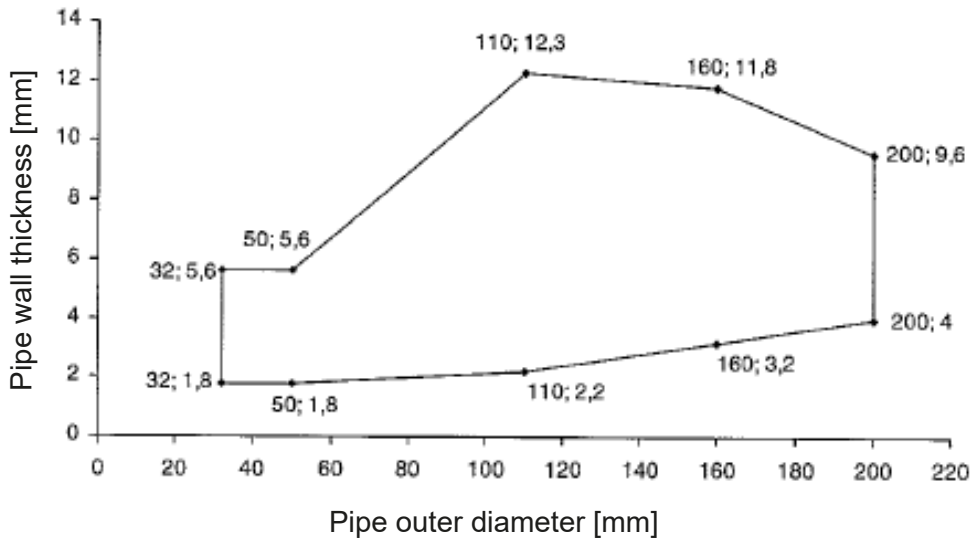


Assembly Instruction

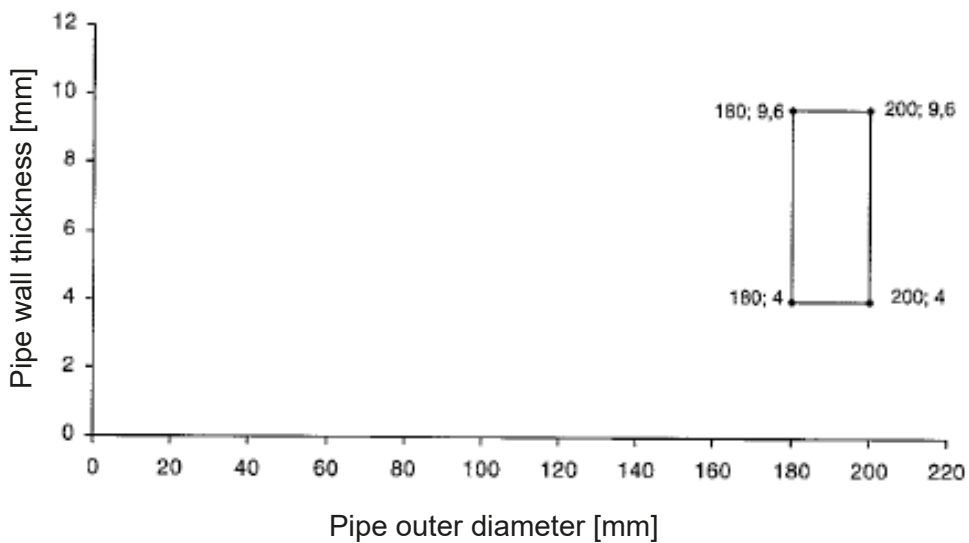
ROKU® AWM II / AWM II Light

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Pic. 3: Pipes according to pipe group A (PVC): Installation in rigid walls; $d_w \geq 100\text{mm}$; Fire resistance class EI 120-U/U



Pic. 4: Pipes according to pipe group A (PVC): Installation in rigid walls; $d_w \geq 100\text{mm}$; Fire resistance class EI 240-U/U

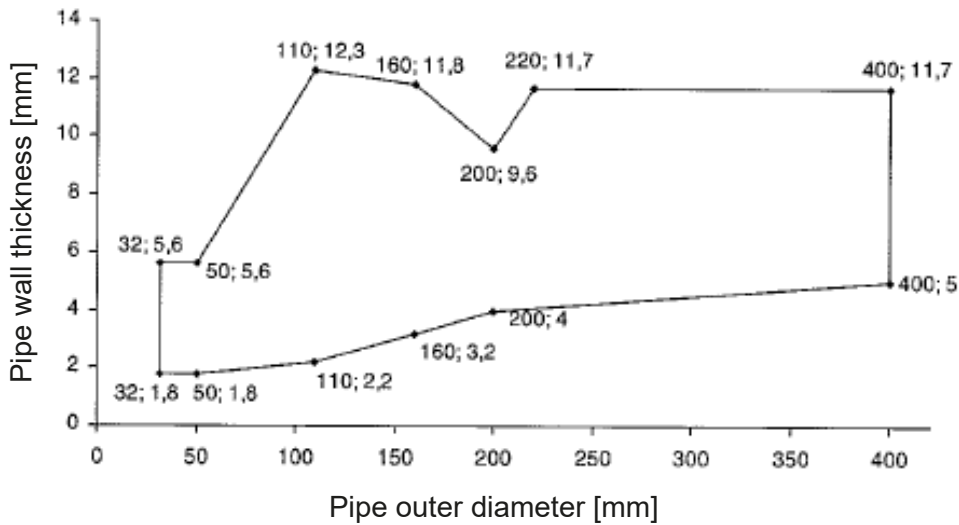


Assembly Instruction

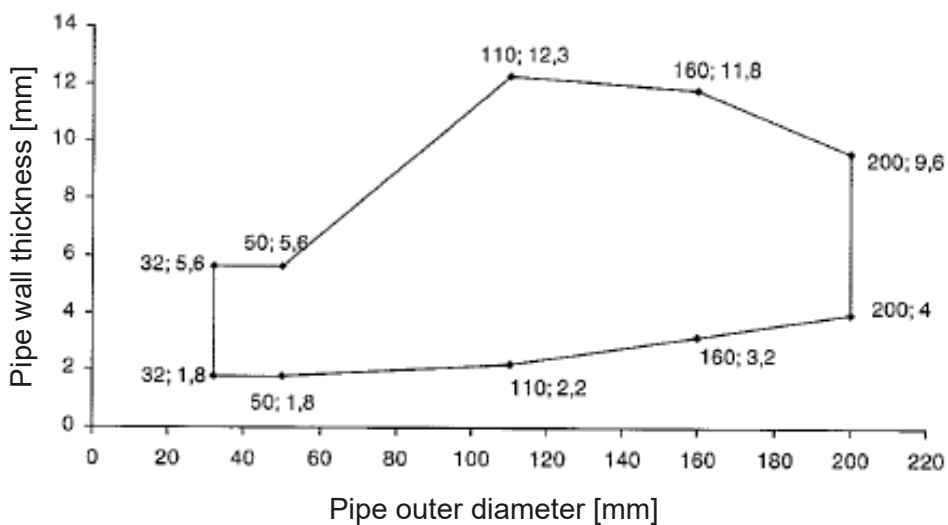
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Pic. 5: Pipes according to pipe group A (PVC): Installation in rigid walls; $d_w \geq 300\text{mm}$; Fire resistance class EI 120-U/U



Pic. 6: Pipes according to pipe group A (PVC): Installation in rigid floors; $d_w \geq 150\text{mm}$; Fire resistance class EI 120-U/U

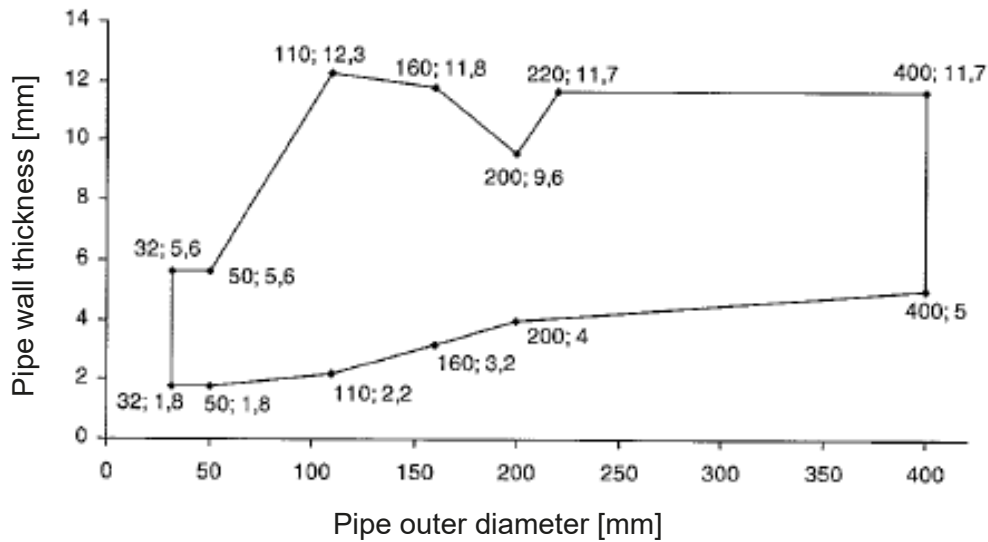


Assembly Instruction

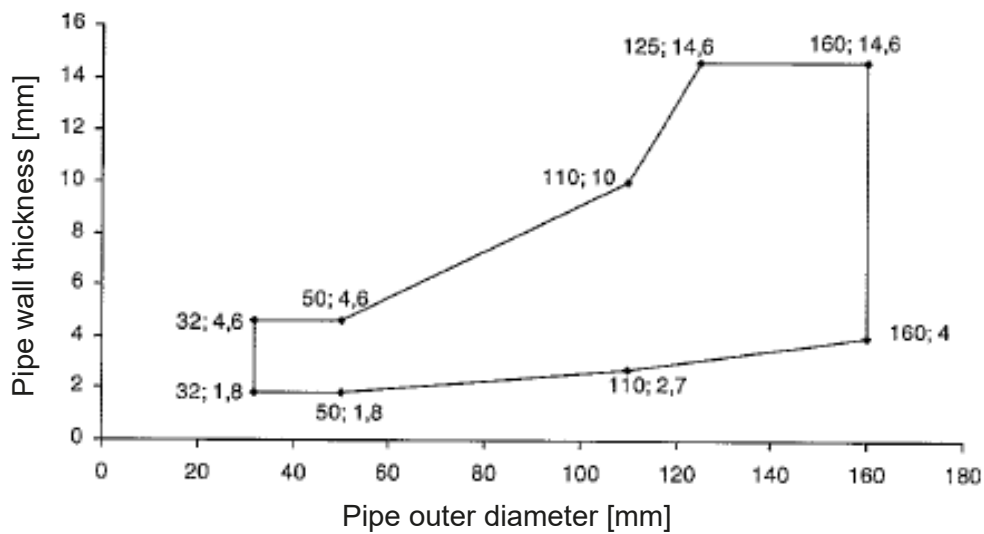
ROKU® AWM II / AWM II Light

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Pic. 7: Pipes according to pipe group A (PVC): Installation in rigid floors;
 $d_w \geq 300\text{mm}$; Fire resistance class EI 120-U/U



Pic. 8: Pipes according to pipe group B (PE-HD): Installation in light partition walls and rigid walls;
 $d_w \geq 100\text{mm}$; Fire resistance class EI 120-U/U

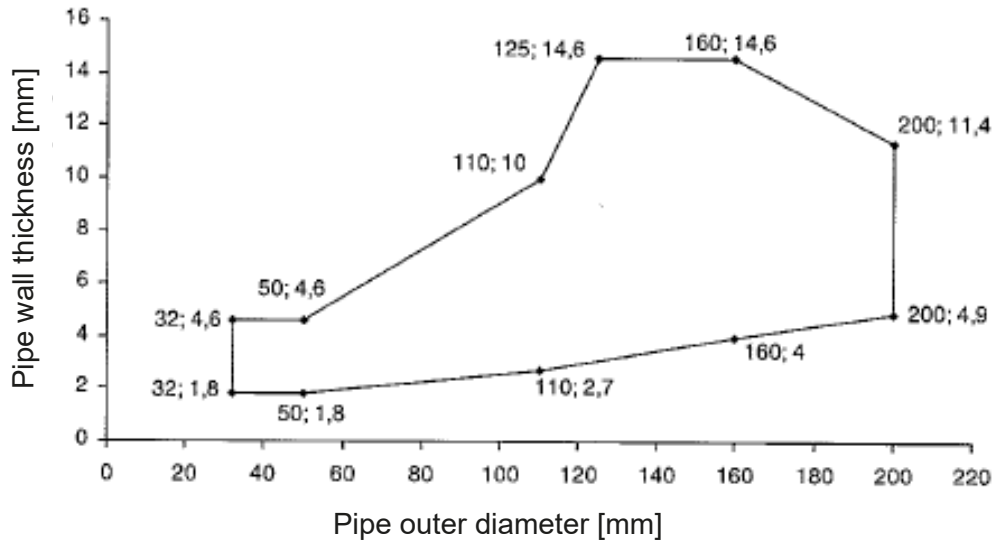


Assembly Instruction

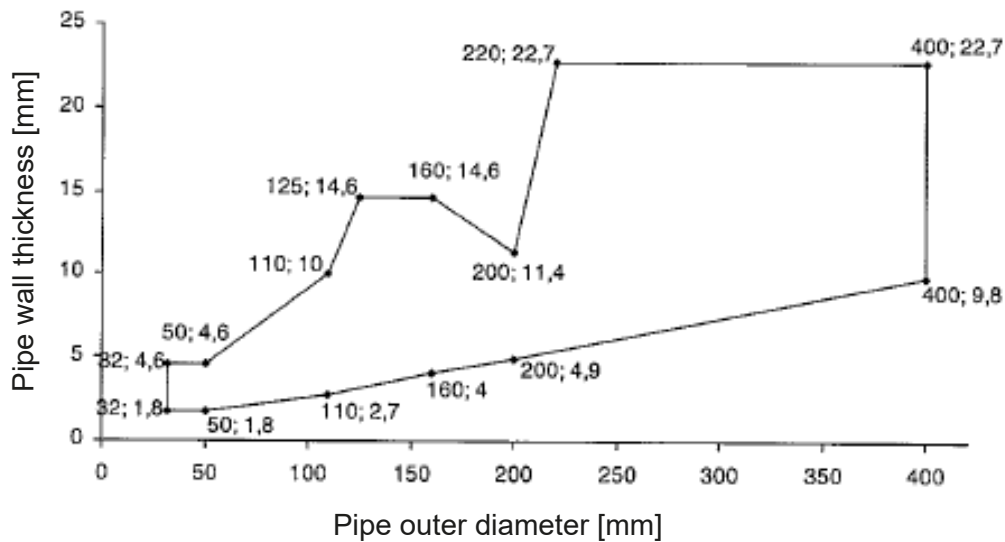
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according to ETA-11/0208

Pic. 9: Pipes according to pipe group B (PE-HD): Installation in rigid walls; $d_w \geq 100\text{mm}$; Fire resistance class EI 120-U/U



Pic.10: Pipes according to pipe group B (PE-HD): Installation in rigid walls; $d_w \geq 300\text{mm}$; Fire resistance class EI 120-U/U

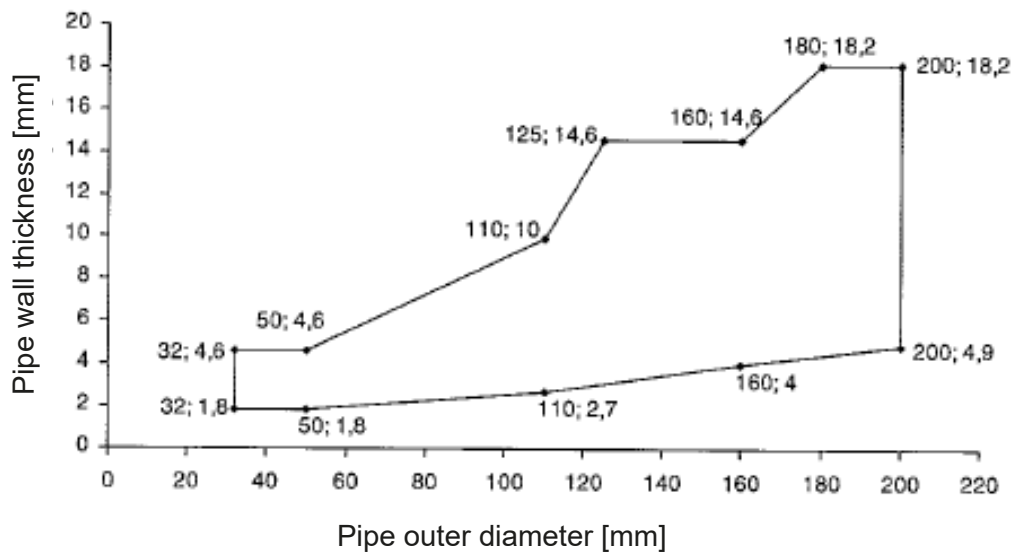


Assembly Instruction

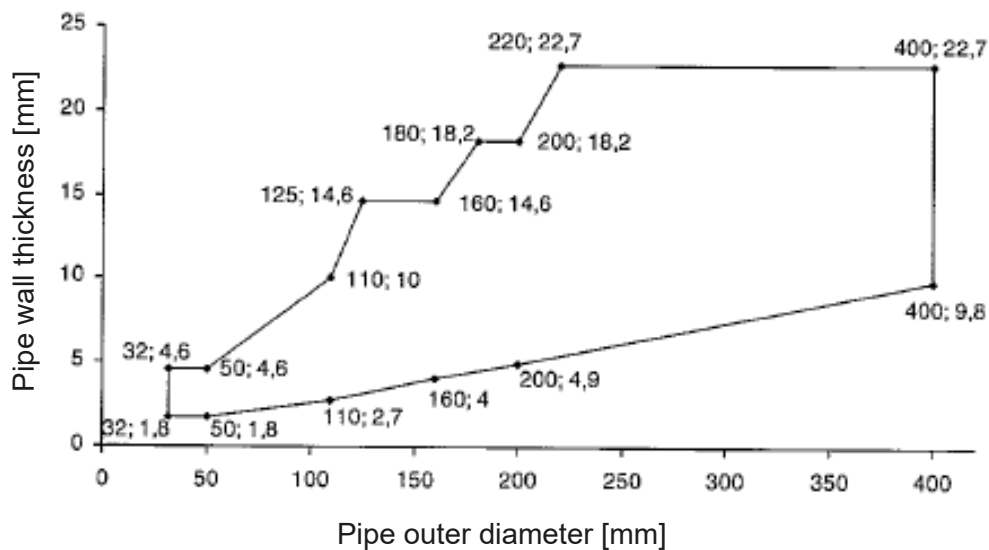
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Pic.11: Pipes according to pipe group B (PE-HD): Installation in rigid floors;
 $d_w \geq 150\text{mm}$; Fire resistance class EI 120-U/U



Pic.12: Pipes according to pipe group B (PE-HD): Installation in rigid floors;
 $d_w \geq 300\text{mm}$; Fire resistance class EI 120-U/U

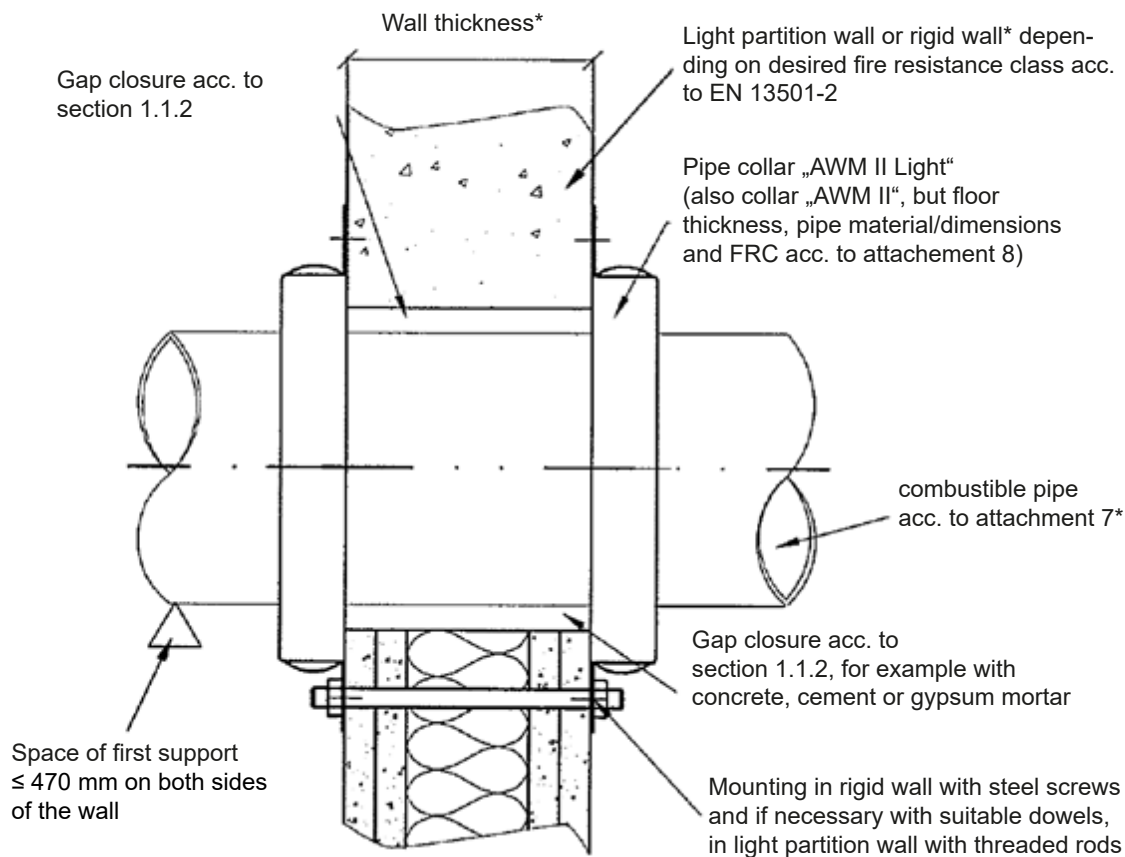


Assembly Instruction

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Approved assignment - wall

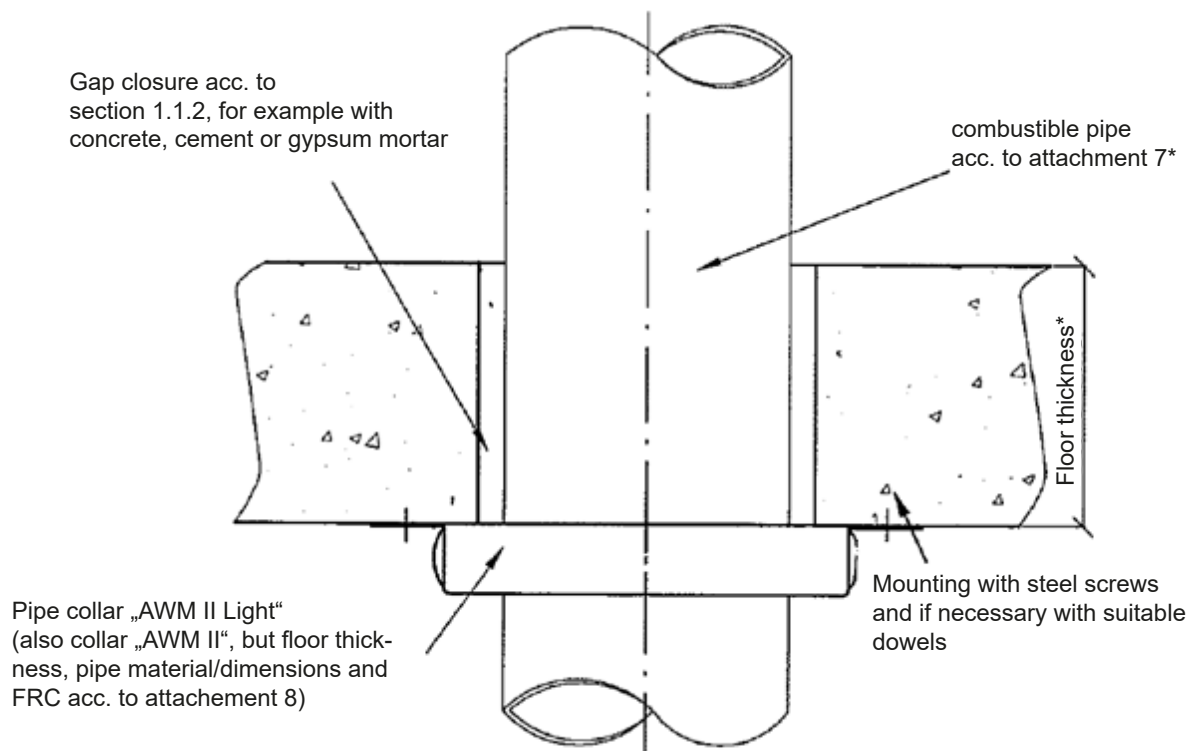


Assembly Instruction

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Approved assignment - floor

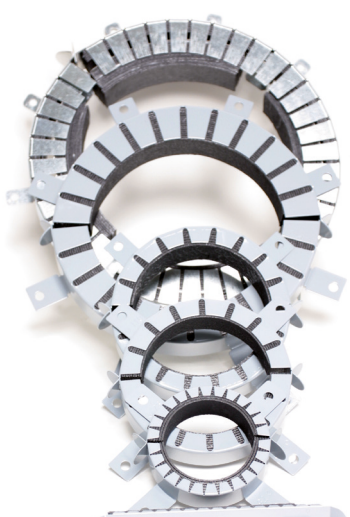




Assembly Instruction

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Applied products

Image	Article Identifier	Art-No.	
AWM II Fire protection collar			
	Diameter [mm]		
	32	0705000320	
	40	0705000400	
	50	0705000500	
	63	0705000630	
	75	0705000750	
	90	0705000900	
	110	0705001100	
	125	0705001250	
	140	0705001400	
	160	0705001600	
	180	0705001800	
	200	0705002000	
	225	0705002250	
	250	0705002500	
	280	0705002800	
	300	0705003000	
315	0705003150		
355	0705003550		
400	0705004000		
Accessory			
	Mounting kit	Ø 32 – 50 mm	0707002000
		Ø 63 – 125 mm	0707002020
		Ø 140 – 50 mm	0707002030
		Ø 180 – 200 mm	0707002040
		Ø 225 – 250 mm	0707002050
		Ø 280 – 400 mm	0707002060
	Identification sign	0750050060	

Assembly Instruction

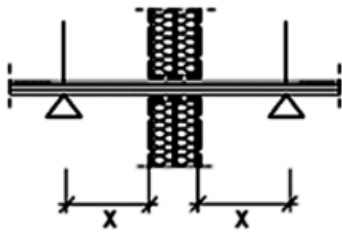
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Arrangement of the first support (backings)

Supports/Backings of the installations in front of the wall insulation must consist of essentially non-combustible components and be arranged with a distance according to the following overview.

Installation	Wall	Floor
non-combustible pipes	≤ 470 mm on both sides	≤ ??? mm above



Assembly Instruction

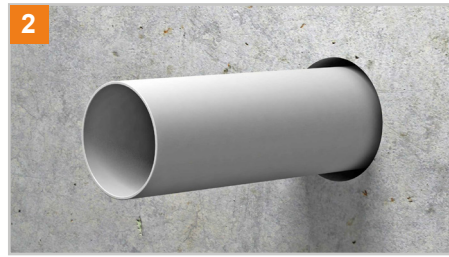
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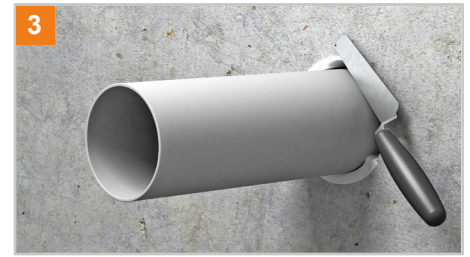
Assembly steps



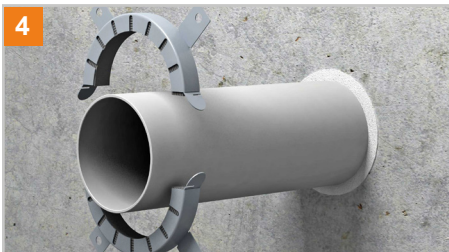
Before the installation of the pipe seal, it is to be checked if all boundary conditions (e.g. type and thickness of wall or floor, type and size of pipes and insulations as well as environmental conditions) comply with the regulations.



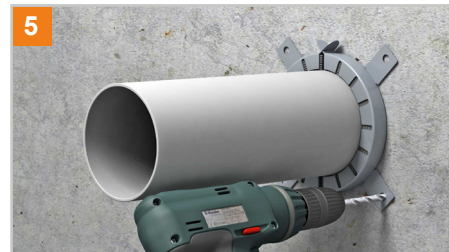
The pipe collar Kuhn AWM II can be applied for uninsulated pipes only.



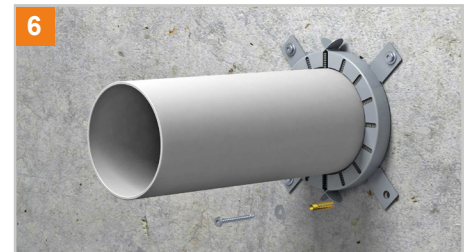
Floor penetration seals or bigger wall seals need a formwork. Soaking surfaces of the structural element shall be moistened with water.



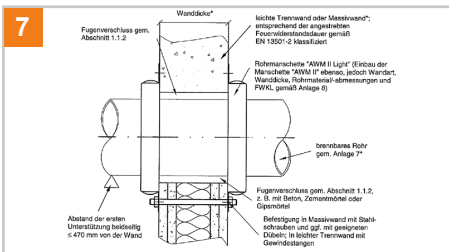
Before assembling the fire protection mortar, the remaining gaps between wall or floor and the inserted pipe are to be filled completely with dimensionally stable, non-combustible building materials, e.g. concrete, cement or gypsum mortar (class A1 or A2-s1,d0 according to EN 13501-1).



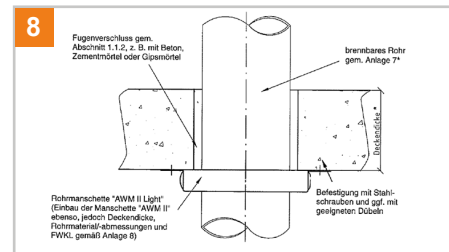
A suitable fire protection collar must be utilised. For pipe penetrations through floors, there must be a fire protection collar arranged to the bottom side of the floor. For pipe penetration through walls, there must be a fire protection collar arranged on each side of the wall.



The pipe collars must be mounted to the rigid walls or floors through the fastening clip with appropriate dowels and steel screws M6 or M8. Available fixing points should be used.



Wall installation



Floor installation

BRANDABSCHÜTTUNGEN / SEALINGS

Artikel	Bezeichnung	Material	Abmessungen (mm)	Material	Abmessungen (mm)
0001	AWM II Light	100	100	100	100
0002	AWM II	100	100	100	100
0003	AWM II	150	150	150	150
0004	AWM II	200	200	200	200
0005	AWM II	250	250	250	250
0006	AWM II	300	300	300	300
0007	AWM II	350	350	350	350
0008	AWM II	400	400	400	400
0009	AWM II	450	450	450	450
0010	AWM II	500	500	500	500
0011	AWM II	550	550	550	550
0012	AWM II	600	600	600	600
0013	AWM II	650	650	650	650
0014	AWM II	700	700	700	700
0015	AWM II	750	750	750	750
0016	AWM II	800	800	800	800
0017	AWM II	850	850	850	850
0018	AWM II	900	900	900	900
0019	AWM II	950	950	950	950
0020	AWM II	1000	1000	1000	1000
0021	AWM II	1050	1050	1050	1050
0022	AWM II	1100	1100	1100	1100
0023	AWM II	1150	1150	1150	1150
0024	AWM II	1200	1200	1200	1200
0025	AWM II	1250	1250	1250	1250
0026	AWM II	1300	1300	1300	1300
0027	AWM II	1350	1350	1350	1350
0028	AWM II	1400	1400	1400	1400
0029	AWM II	1450	1450	1450	1450
0030	AWM II	1500	1500	1500	1500

Handlungshilfe für die Installation dieser Produkte kann unter www.kuhnbrandschutz.com heruntergeladen werden.

Finally apply the identification sign to the penetration seal. The identification must be placed next to the penetration seal to the building component and is available at Rolf Kuhn GmbH.

DECLARATION OF PERFORMANCE

for the construction product ROKU® System AWM II

Le/DoP No. 502/01/1307

1. Unique identification code of the product-type: **RK-11/0208**

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11 (4): **Batch number, see product packaging**

3. Inteded use or uses of the construction product, in accordance with the the applicable harmonized technical specification, as forseen by the manufacturer: **pipe penetration seal**

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11 (5): **Rolf Kuhn GmbH
57339 Erndtebrück
Deutschland**

5. If applicable, name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12 (2): **not relevant**

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V: **System 1**

7. In case of the declaration of performance concerning a construction product covered by a harmonized standard: **not relevant**

8. In case of the declaration of performance concerning a construction product for which an European Technical Assessment has been issued: **The notified body MPA Braunschweig, No. 0761 has performed the initial inspection of the factory production control and performs the continuous surveillance, assessment and approval of the factory production on a regular basis according System 1 and issued the following:**

Certificate of constancy of performance:

Nr. 0761 – CPD – 0200 according to ETA-11/0208

Rolf Kuhn GmbH

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82327 Tutzing
Germany

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☎ : + 49 8158 2501-25
✉ : info@rolfkuhngmbh.com

Directors
Harald Kuhn
Jürgen Wied

Register court Munich
HRB 52516
VAT no.: DE811146606

Bank details

Hypo Vereinsbank München
IBAN: DE14 7002 0000 133555
BIC: HYVEDEMMXXX

Postbank München
IBAN: DE44 7001 0080 0046 2618 04
BIC: PBNKDEFF

9. Declared performance

Essential characteristics	Performance	Harmonized technical specification
Fire resistance as a pipe penetration seal for plastic pipes made of PVC, PE or PP due to fire protection collar type AWM II with dimensions up to max. 400 mm or type AWM II Light with dimensions up to max. 160 mm in min. 100 mm thick rigid walls or min. 150 mm thick rigid walls.	Max. EI 120 - U/U or Max. EI 240 - U/C	ETA-11/0208
Reaction to fire to the intumescent inlay ROKU® Strip	E	
Reaction to fire of the steel housing	A1	
Durability and serviceability	Use category type X	
Release of dangerous substances	none	
For more details please see ETA-11/0208		

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

p.p. Jürgen Stauffer, Division Manager Kuhn Systems
(name and function)



Erndtebrück, 25.09.2017

(place and date of issue)

.....
(signature)

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0761

Rolf Kuhn GmbH
Jägersgrund 10
D-57339 Erndtebrück

11

Le/DoP No. 501/01/1307

ETA-11/0208

Pipe penetration seal

RK-11/0208

Fire resistance as a pipe penetration seal for plastic pipes made of PVC, PE or PP due to fire protection collar type AWM II with dimensions up to max. 400 mm or type AWM II Light with dimensions up to max. 160 mm in min. 100 mm thick rigid walls or min. 150 mm thick rigid walls.	Max. EI 120 - U/U or Max. EI 240 - U/C
Reaction to fire to the intumescent inlay ROKU® Strip	E
Reaction to fire of the steel housing	A1
Durability and serviceability	Use category type X
Release of dangerous substances	none
For more details please see ETA-11/0208	

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